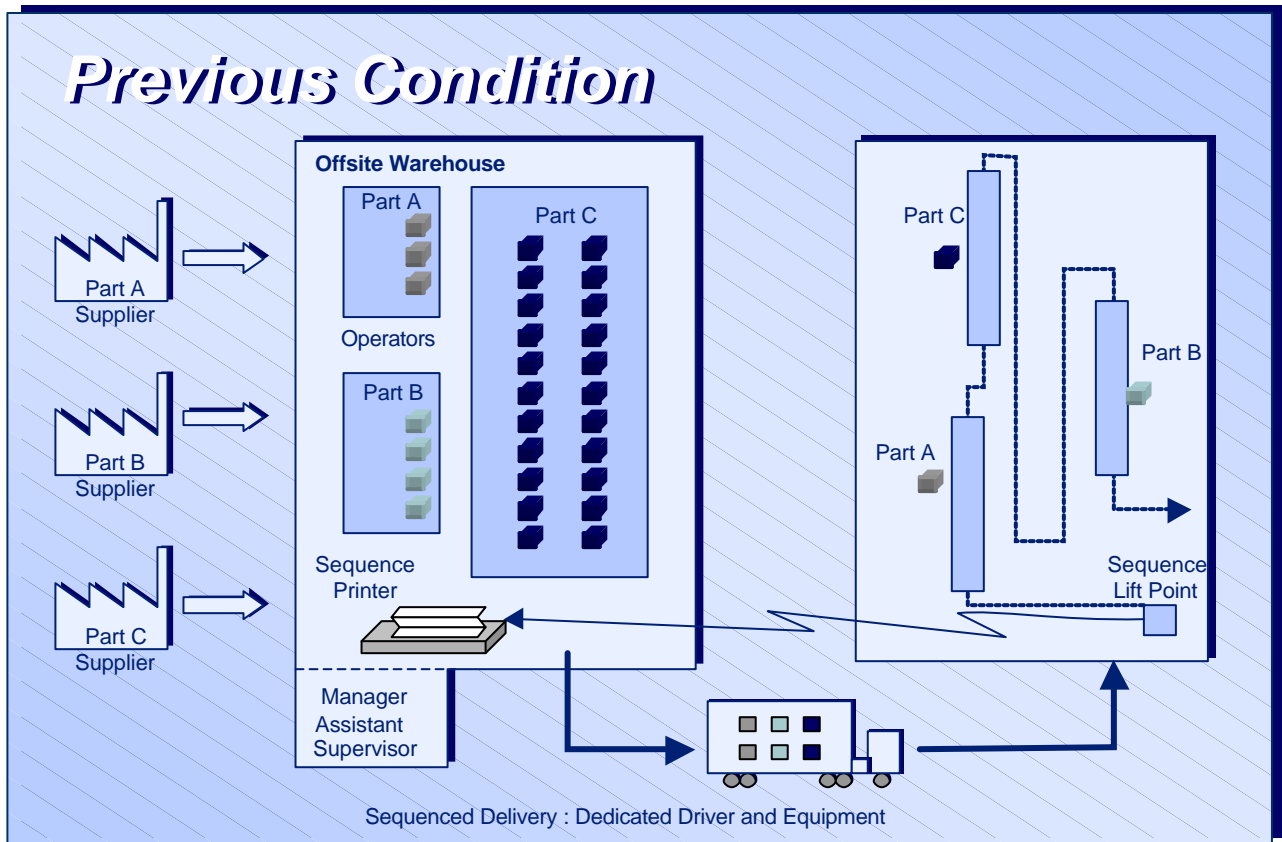


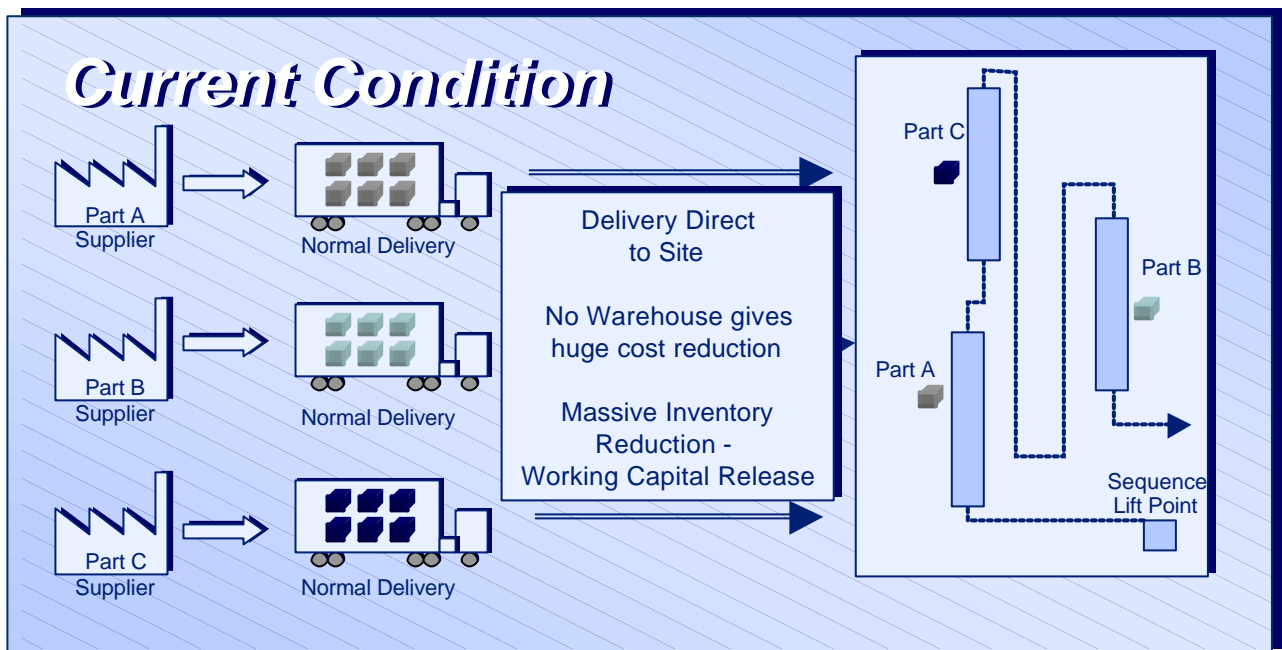
Case Study 1

Process Improvement
Through Offsite
Warehouse Removal

Previous Condition



Current Condition



Tools Used

Lean Layout,
Standard Work, Visual Control
and Lean Logistics

Net saving to client of £350,000 p.a.